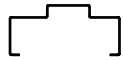


PROFILES

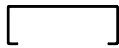
DOUBLE RABBET



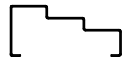
SINGLE RABBET



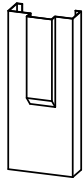
CASED OPEN



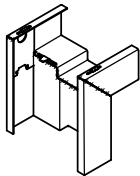
DOUBLE EGRESS



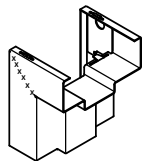
HOSPITAL STOP



WELD OPTIONS

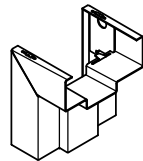
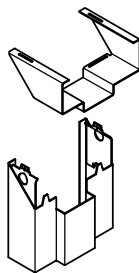


FULL WELD



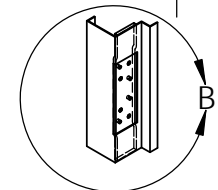
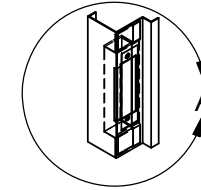
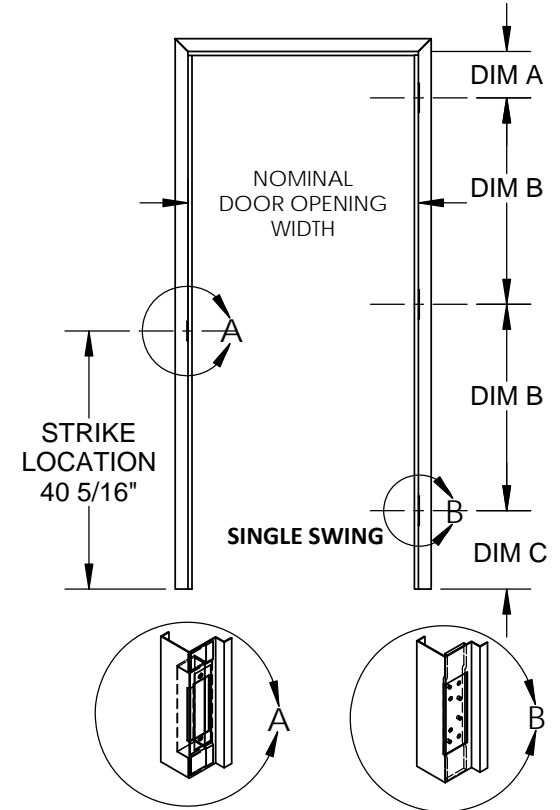
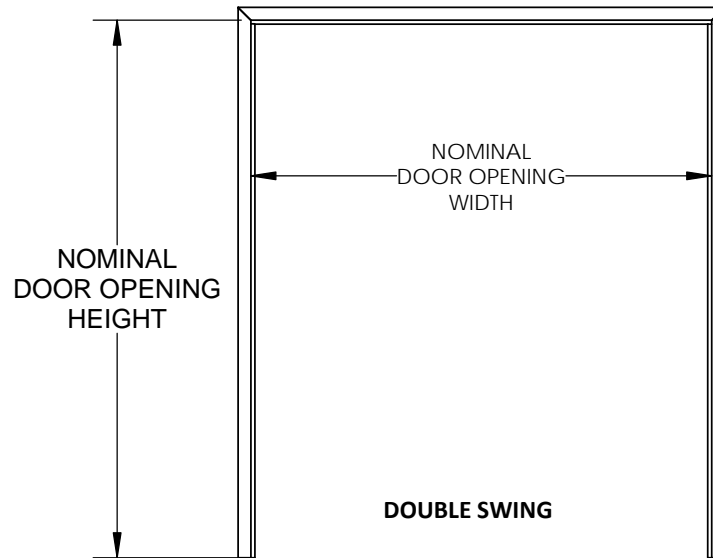
FACE WELD

CORNER SECTION



HINGE SPACING

OPENING HEIGHT	6'8"			7'0"			7'2"			7'10"			8'0"		
DIMENSION	A	B	C	A	B	C	A	B	C	A	B	C	A	B	C
1 3/4" DOOR SPACING	7 1/4"	2@ 30 1/4"	12 1/4"	7 1/4"	2@ 32 1/4"	12 1/4"	7 1/4"	2@ 33 1/4"	12 1/4"	7 1/4"	3@ 25 1/4"	10 1/4"	7 1/4"	3@ 25 1/2"	12 1/4"
1 3/8" DOOR SPACING				6 3/4"	2@ 32 3/4"	11 3/4"	6 3/4"	2@ 33 3/4"	11 3/4"						



F SERIES FRAMES

F SERIES FRAMES ARE AVAILABLE AS SHOWN FOR THREE SIDED FRAMES OR AS STICK SECTIONS FOR TRANSOMS, SIDELIGHTS AND BORROWED LITE FRAMES.

FOR LABELING DETAILS, ANCHORING OPTIONS, AND DOOR HANDING & SWING, PLEASE SEE THE APPLICABLE SECTION OF THE TECHNICAL DATA MANUAL.



SUB-XX

DRAWN BY _____ DATE _____		ISSUE DATE	REVISIONS	BY
CHECKED _____ DATE _____				
SHT OF	JOB NO.			